



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-3
Job Sheet 169296



Part No: D4151-3

Job Qty: 30 ea

Part Name: Upper Hardpoint Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/19/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C SHEET 2 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 11.01.21 as per dwg revC DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	12/18/17	12/18/17	0.00	0.00	Start Up Waterjet		ac 17/12/07
100	Waterjet	30 pcs	12/19/17	12/19/17	0.02	1.66	Waterjet1		ac 17/12/07
110	QC	30 pcs	12/19/17	12/19/17	0.00	0.00	QC2 Waterjet-3		ac 17/12/07
120	QC	30 pcs	12/19/17	12/19/17	0.00	0.00	QC8-4		38
150	Packaging	30 pcs	12/19/17	12/19/17	0.00	0.00	Packaging3	57082	3-89
160	QC21-SA	30 Ea	12/19/17	12/19/17	0.00	0.00	QC21		17/12/11

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	2	100	0	0

138346

2

Part Specifications

Specifications could not be found.

Plex 12/6/17 3:10 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com					
Date : _____		Step #: _____		Engineering ☐ Quality ☐ Other ☐ (SI042) Approval _____ Completed By _____ and / Supervisor _____ ral Verification _____ A Coordinator _____ approval _____ ned Wrong _____ e Dimensions _____ Under tolerance _____ correct _____ st/Missing _____ oved _____ g _____ Mfg Date: 12/07/17 Job No: 169296					
Description Work Order Deviation									
Root Cause <table style="width:100%;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%;"> <tr> <td style="width:50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Temperati ☐ Set-up ☐ BOM/Rout ☐ Broken/Da ☐ Inspection ☐ Contamina ☐ Countersin ☐ Cut Too Sh ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperati ☐ Set-up ☐ BOM/Rout ☐ Broken/Da ☐ Inspection ☐ Contamina ☐ Countersin ☐ Cut Too Sh ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	DART AEROSPACE S018930 Upper Hardpoint Plate PART NO: Revision: Operation: Change No:	
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